



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-541
Job Sheet 177318



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 6/1/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: IIN-D350-607 REV E SHEET 22 IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09
add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D
12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP
REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515
DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/1/18	6/1/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 10 2018
110	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging1-3		JUL 10 2018
120	QC	1 pcs	6/1/18	6/1/18	0.00	0.00	QC4		smh
125	DC	1 pcs	6/1/18	6/1/18	0.00	0.00	DC		smh
130	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging3-1		smh
140	QC21-FG	1 Ea	6/1/18	6/1/18	0.00	0.00	QC21		AUG 09 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-541 CHG008
Descriptions: 130 - Package as per PPPD350-607-541



Container No: S090481



Part: D350 - 607 - 541

Job No: 177318

Serial No/Batch: S090481

Revision: E

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/10/18

U307

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5057494
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5067892
AN4C15	Bolt	1 Ea (1 ea)	90-Start up Operation	5053946
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5081355
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5079844
D4086-200	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5051929
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5075970
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5085359
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5084163
D4917-300	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5046022
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	5057527
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5062378
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	5033951
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5033953
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	5050055
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5044189
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	5078634
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	110-Packaging	5094943
D4030-041	Long Basket Assembly (350)	1 Ea (1 ea)	110-Packaging	5093798

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	142	0
	AN4-13A	6	1,661	0
	AN4C15	1	55	0
	D2690-6	1	10	0
	D3912-041	1	13	0
	D4085-3	1	27	0
	D4086-200	1	20	0
	D4150-041	1	7	0
	D4151-041	1	1	0
	D4151-043	1	10	0
	D4917-300	1	21	0
	MS17984-C413	1	29	0
	MS21042L4	6	3,219	0
	MS24665-151	1	393	0
	NAS1149C0463R	3	261	0
	NAS1149F0432P	12	1,599	0
	NAS1515H4L	2	331	0
110-Packaging	D350-607-511	1	5	0
	D4030-041	1	3	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004307	S090461	AN310C4	Nut	S057494	ST331	1
004307	S090462	AN4-13A	Bolt	S067892	ST344	6
004307	S090463	AN4C15	BOLT	S053946	ST343	1
004307	S090464	D2690-6	Lanyard	S081355	ST009	1
004307	S090465	D3912-041	Eyebolt Receiver Assembly	S079876	ST055	1
004307	S090466	D4085-3	Placard	S078634	ST074	1
004307	S090467	D4086-200	Placard, Max Load	S051929	ST075	1
004307	S090468	D4150-041	Attachment Arm Assembly	S075970	ST081	1
004307	S090469	D4151-041	Basket Fwd Hardpoint Assembly, Lower	S085359	ST082	1
004307	S090470	D4151-043	Basket Fwd Hardpoint Assembly, Upper	S084763	ST083	1
004307	S090472	D4917-300	Placard, Max Load	S046622	ST126	1
004307	S090473	MS17984-C413	Quick Release Pin	S057527	ST315	1
004307	S090474	MS21042L4	Nut	S062378	ST303	6
004307	S090475	MS24665-151	Cotter Pin	S053951	ST289	1
004307	S090476	NAS1149C0463R	Washer	S053953	ST266	3
004307	S090477	NAS1149F0432P	Washer	S050055	ST262	12
004307	S090478	NAS1515H4L	Washer	S044189	ST260	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 7/10/18 11:35 AM dart.quirion.sonia

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

• COPYRIGHT © 2010 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E

Date: 16.11.25

REFERENCE ONLY